


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

21 - 47 High Street, Feltham, Middlesex, TW13 4UN, UK

 <p>UKAS INSPECTION</p> <p>025</p> <p>Type A Inspection Body</p> <p>Accredited to ISO/IEC 17020:1998</p>	<p>HSB Inspection Quality (A division of HSB Houghton Engineering Insurance Services Limited)</p> <p>Issue No: 009 Issue date: 14 November 2008</p>	
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<p>Inspection performed at/from the above address only</p>		

DETAIL OF ACCREDITATION

Field of Inspection	Type and Range of Inspection	Methods and Procedures
Boilers and pressure vessels	Design verification and new construction inspection	<p>PD 5500 - Specification for unfired fusion welded pressure vessels</p> <p>BS 2790 - Specification for the design and manufacture of shell boilers of welded construction</p> <p>BS 1113 - Specification for the design and manufacture of water tube steam generating plant (including superheaters, reheaters and steel tube economisers)</p> <p>BS EN 286 - Simple unfired pressure vessels designed to contain air or nitrogen. Simple Pressure Vessel Directive 87/404 EEC.</p> <p>ASME VIII - Rules for construction of pressure vessels</p> <p>BS 5169 - Specification for fusion welded steel air receivers</p> <p>BS 2654 - Specification for manufacture of vertical steel welded non-refrigerated storage tanks with butt-welded shells for the petroleum industry</p>



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Field of Inspection	Type and Range of Inspection	Methods and Procedures
Boilers and pressure vessels (cont'd)	Design verification and new construction inspection (cont'd)	BS 4994 - Specification for design and construction of vessels and tanks in reinforced plastics A.D. Mertblatter sections W, HP, N1, B, S, A TEMA
Transportable pressure receptacles	Design verification and new construction inspection	BS 5045:Part 2 (150-450 Litres)
Tanks and tank containers for the transport of dangerous goods	Design verification new construction inspection In-service inspection	SI 2095 - The Carriage of Dangerous Goods by Road regulations ADR - European agreement concerning the International Carriage of Dangerous Goods by Road RID - European agreement concerning the International Carriage of Goods by Rail IMGD - International Maritime Dangerous Goods Code, Vol I to IV IQ 028 (In-house procedure)
Welding procedures and welder qualification tests	Verification and approval	BS 4870 BS 4871 BS EN 287 BS EN 288 ASME IX
Piping	New construction inspection	ASME B31.3 Process piping BS 806 Specification for design and construction of ferrous piping installations for, and in connection with, land boilers IQ 007
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