

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

21 - 47 High Street, Feltham, Middlesex, TW13 4UN, UK

 0110 Accredited to ISO/IEC 17025:2005	C S Precision Inspection and Calibration Services Ltd	
	Issue No:020 Issue date: 29 October 2009	
	1 Fletchers Square Temple Farm Industrial Estate Sutton Road Southend-on-Sea Essex SS2 5RN	Contact: Mr R Raven Tel: +44 (0)1702-617107/8 Fax: +44 (0)1702-469151 E-Mail: csinsp@enterprise.net Website: www.csprecision.com

Calibration performed by the Organisations at the locations specified below

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details	Activity	Location code
Address 1 Fletchers Square Temple Farm Industrial Estate Sutton Road Southend-on-Sea Essex SS2 5RN Contact: Mr R Raven Tel: +44 (0)1702-617107/8 Fax: +44 (0)1702-469151	Dimensional	A

Site activities performed away from the locations listed above:

Location details	Activity	Location code
At customers premises Contact: Mr R Raven	Dimensional	B



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DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Best Measurement Capability Expressed as an Expanded Uncertainty ($k=2$)	Remarks	Location Code
RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED				
ANGLE			NOTES	
Squares			1 All calibrations must be carried out in accordance with procedures agreed by UKAS.	A
Blade type	As BS 939:2007 up to 300 Above 300 up to 600	4 6	2 In addition to specified items above, other similar items, including parts of measuring instruments and machines, may be calibrated (See Note 1) to the uncertainties stated. Where the item or part calibrated is of lower quality due to wear, errors in geometry or form, poor surface texture, or where any other factor that adversely affects the measurement capability, greater uncertainties must be quoted.	A
Cylindrical	As BS 939:2007 up to 300 Above 300 up to 600	2 4		
Block	As BS 939:2007 up to 300 Above 300 up to 600	3 5		
Angle plates and box angle plates	As BS 5535:1978	Squareness: 3+1 per 100 mm See Note 2 Parallelism: 1+1 per 100 mm		A
Vee blocks	As BS 3731:1987	0.25 of the BS tolerance zone Minimum 4		
FORM				
Surface Plates				A, B
Granite] As BS 817:2008	1.5 + (0.8 x diagonal in m)		
Cast iron		See Note 2		
Straightedges				
Cast iron	As BS 5204:Part 1:1975] Up to 2m	1+(2xlength in m)		A
Steel] As BS 5204:Part 2:1977]	See Note 2		
Granite				
Parallels	As BS 906:Part 1:1972 50x100x400	2.5 per 100mm		A
Jigs, fixtures and receiver gauges	850x1200x600	7 + (7 x length in metres)		



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MEASURING INSTRUMENTS AND MACHINES Spirit levels	As 958:1968 and BS 3509:1962	Mean sensitivity: 10% of nominal Minimum 0.5 seconds of arc		A
END				