


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

21 - 47 High Street, Feltham, Middlesex, TW13 4UN, UK

 <p>UKAS CALIBRATION</p> <p>0667</p> <p>Accredited to ISO/IEC 17025:2005</p>	<h3>Calibrate Instruments</h3> <p>Issue No:003 Issue date: 23 April 2007</p>	
	<p>1 Rokeby Court Manor Park Runcorn Cheshire WA7 1RW</p>	<p>Contact: Mr G W Shepherd Tel: +44 (0)1928-597607 Fax: +44 (0)1928 571623 E-Mail: graham.shepherd@calibratepm.co.uk Website: www.calibratepm.co.uk</p>
<p>Calibration performed at the above address only</p>		

DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Best Measurement Capability Expressed as an Expanded Uncertainty (<i>k</i> =2)	Remarks
<p>RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED</p>			
LENGTH			
Plain plug gauges (parallel) and cylindrical setting standards	From 1 up to 50 diameter Above 50 up to 100 diameter Above 100 up to 150 diameter	0.8 1 1.5] on diameter	
Plain ring gauges (parallel) and setting standards	From 1 up to 12 diameter Above 12 up to 25 diameter Above 25 up to 50 diameter	2 1.5 2] on diameter	
Plain gap gauges (parallel)	From 0.5 up to 100 diameter Above 100 up to 200 diameter	3 5	
Length gauges, flat and spherical ended	Up to 600	1 + (8 x length in m)	
Thread measuring cylinders	As BS 5590:1978 and specials	0.5	
MEASURING INSTRUMENTS AND MACHINES			
Micrometers External (including ball and thread micrometers) Internal Depth	As BS 870:1950 As BS 959:1950 As BS 6468:1984 and up to 300	Heads: 2.0 Setting and extension rods: 1.0 + (8 x length in m)	
Micrometer heads	BS 1734:1951	1.5	
Height setting micrometer	Up to 300	Overall performance 3.0	
Riser blocks for above	300	3	
Vernier caliper, height and depth gauges (including digital and dial instruments)	As BS 887:1982 and BS 1643:1983] Up to 1 m	Overall performance: 10 + (30 x length in m)	
Dial gauges and dial test indicators	As BS 907:1965 and BS 2795:1981	2	



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RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED			
MEASURING INSTRUMENTS AND MACHINES (Cont'd) Feeler gauges	As BS 957:Part 1:1941 and BS 957:Part 2:1969	3	
END			