

# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

21 - 47 High Street, Feltham, Middlesex, TW13 4UN, UK

 <b>0827</b>  Accredited to <b>ISO/IEC 17025:2005</b>	<b>International Metrology Systems Ltd</b>	
	Issue No: 007      Issue date: 07 December 2009	
	2 Dryden Place Bilston Glen Industrial Estate Loanhead Midlothian Scotland EH20 9HP	Contact: Mr G Baxter Tel: +44 (0)131 440 7525/7508 Fax: +44 (0)131 440 7501/7502 E-Mail: <a href="mailto:product.support@dmis-cmm.com">product.support@dmis-cmm.com</a> Website: <a href="http://www.ims-cmm.com">www.ims-cmm.com</a>
Calibration performed by the Organisations at the locations specified below		

Locations covered by the organisation and their relevant activities

Site activities performed away from the locations listed above:

Location details	Activity	Location code
2 Dryden Place                      Contact: Mr G Baxter Bilston Glen Industrial Estate Loanhead Midlothian Scotland EH20 9DR	Measuring Instruments and Machines	Site



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DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Best Measurement Capability Expressed as an Expanded Uncertainty ( $k=2$ )	Remarks	Location Code
MEASURING INSTRUMENTS AND MACHINES  Performance verification of co- ordinate measuring machines	As ISO 10360-2 Up to 1800 mm (longest diagonal using length bars)	2.4 + (2.2 per metre) $\mu\text{m}$ See Note 1	NOTE  1. All calibrations must be carried out in accordance with procedures agreed by UKAS.	
END				