


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

21 - 47 High Street, Feltham, Middlesex, TW13 4UN, UK

 <p>Accredited to ISO/IEC 17025:2005</p>	<h3>Code-a-Weld Holdings Ltd</h3> <p>Issue No:029 Issue date: 30 November 2009</p>	
	<p>2nd Avenue Westfield Trading Estate Radstock Bath BA3 4BE</p>	<p>Contact: Mr D Millington Tel: +44 (0)1761 410410 Fax: +44 (0)1761 418388 E-Mail: testing@codeaweld.com Website: www.codeaweld.com</p>
<p>Testing performed at the above address only</p>		

DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
METALS and ALLOYS	<p><u>Mechanical Tests</u></p> <p>Tensile at ambient temperature (UTS, Elongation and Reduction in Area only)</p> <p>Charpy impact (ambient temperature to -55°C)</p> <p>Vickers hardness (10kg & 30kg)</p>	<p>BS EN 10002-1:2001 ASTM E8/E8M-08</p> <p>BS EN 10045-1:1990</p> <p>BS EN 6507:Part 1:1998 (superseded)</p>
LIGHT and DENSE METAL and ALLOY WELDMENTS	<p><u>Non-Destructive Tests</u></p> <p>Liquid Penetrant : Colour contrast - manual application</p>	<p>BS EN 571-1:1997</p>
FERROMAGNETIC METALS	<p>Magnetic Particle: Black ink - portable kit</p>	<p>BS EN 1290:1998</p>
METALS and ALLOYS	<p><u>Mechanical and Non-Destructive Tests</u></p> <p>Tests designated in specified welding codes - as detailed below:</p> <p>Bend, Fracture, Hardness, Impact, Tensile, Visual examination, Macro examination, Micro examination, Liquid Penetrant, Magnetic Particle examination</p>	<p>BS EN 287-1:2004 BS EN ISO 9606-2:2004 BS EN ISO 15614-1:2004 BS EN ISO 15614-2:2005 BS EN 288-1:1992 (WITHDRAWN) BS EN 288-9:1999 BS EN 875:1995 BS EN 876:1995 BS EN 895:1995</p>



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Code-a-Weld Holdings Ltd
Issue No: 029 Issue date: 30 November 2009

Testing performed at main address only

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
METALS and ALLOYS (cont'd)	<u>Mechanical and Non-Destructive Tests</u> (cont'd) Tests designated in specified welding codes - as detailed below: Bend, Fracture, Hardness, Impact, Tensile, Visual examination, Macro examination, Micro examination, Liquid Penetrant, Magnetic Particle examination (cont'd)	BS EN 910:1996 BS EN 970:1997 BS EN 1043-1:1996 BS EN 1320:1997 BS EN 1321:1997 BS 4515-1:2004 BS 4871-3:1985 BS 4872-1:1982 BS 4872-2:1976 BCAR A8-10 RPS 912:Issue 10 ASME IX:2007 excluding NDT
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