


# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

21 - 47 High Street, Feltham, Middlesex, TW13 4UN, UK

 <p>Accredited to ISO/IEC 17025:2005</p>	<b>AMPP Services Ltd</b>	
	<b>Issue No: 002    Issue date: 05 May 2011</b>	
	11 Halcyon Court St Margarets Way Stukeley Meadows Industrial Estate Huntingdon Cambs PE29 6DG	<b>Contact: Mr A Jackson</b> Tel: +44 (0)1480 433977 Fax: +44 (0)1480 458167 E-Mail: <a href="mailto:andrew.jackson@ampp-services.co.uk">andrew.jackson@ampp-services.co.uk</a> Website: <a href="http://www.ampp-services.co.uk">www.ampp-services.co.uk</a>
<b>Testing performed at the above address only</b>		

### DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
<b>METAL ALLOYS &amp; METAL PRODUCTS</b>  Machined surfaces on components and parts (including critical and sensitive parts but excluding turbine blades)	<u>Metallurgical Tests</u>  Metallurgical evaluation of machined surfaces resulting from chip forming machining, electro-chemical machining (ECM), electro-discharge machining (EDM), laser machining and grinding	Documented In-house Methods SLP 1 to 8 and using evaluation criteria given in the relevant customer specifications.
Surface coatings	Metallurgical evaluation	Documented In-house Methods SL 1 to 8 and relevant customer specifications.
Titanium alloys	Alpha case	Documented In-house Method SLP 11 based on RPS 323 Issue 12 & BAES-WMAT-WI-GEN-MET-02577 Issue 2 Documented In-house Method SLP 12 based on VOLS:10066156 Issue 01



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**AMPP Services Ltd**  
**Issue No: 002 Issue date: 05 May 2011**

Testing performed at main address only

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
Weldments and Brazing	Macro and micro examination in accordance with specified welding codes	BS EN 287-1:2004 BS EN ISO 9606-2:2004 BS EN ISO 9606-4:1999 BS EN ISO 15614-1:2004 BS EN ISO 24394:2008 BS EN 1321:1997 RPS 912:Issue 14 ASME IX:2010  AWS D-17.1:2001
END		